



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RB T103307-101-PO
Job Sheet 185005



Part No: RB T103307-101-PO

Job Qty: 2 ea

Part Name: Seal Tool



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/19/18

Job Tracking No:

Due Date: 10/23/18

Created By: Patrick Lussier

Type: Stock

Description:

Note: DWG RB T103307-101 Rev. A IPP Rev. A 18.08.29 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	2 pcs		10/23/18	0.00	0.00	Purchasing		<i>[Signature]</i> OCT 22 2018
110	Packaging	2 pcs		10/23/18	0.00	0.00	Packaging2		<i>[Signature]</i> OCT 22 2018
120	QC	2 pcs		10/23/18	0.00	0.00	QC6		<i>[Signature]</i> OCT 23 2018 68
130	Small Fab	2 pcs		10/23/18	0.00	0.20	Small Fab-2		<i>[Signature]</i> 9-89
140	QC	2 pcs		10/23/18	0.00	0.00	QC5		<i>[Signature]</i> 38
150	Packaging	2 pcs		10/23/18	0.00	0.00	Packaging3		<i>[Signature]</i> 9-89
160	QC21-FG	2 Ea		10/23/18	0.00	0.00	QC21		<i>[Signature]</i> 21 NOV 07 2018

Part Op 100 - Issue P/O: *041401* MANUFACTURE RB T103307-101 AS PER DWG Supplier: AIRCRAFT HARDWARE

Descriptions: ACCESS -Certificate of conformity is required

130 - Re-identify as required.

oct 19. 2018 x 2 RL

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RB T103307-101P	Seal Tool	2 Ea (1 ea)	100-Purchasing	<i>5120384</i>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	RB T103307-101P	2	0	0

Part Specifications

Specifications could not be found.



Dart Aerospace Ltd.
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CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Plex 10/19/18 3:14 PM dart.Lussier.Patrick

Container No: S120385



Part: RB T103307-101

Job No: 185005

Serial No/Batch: S120385

Revision: A

Inspector:

Exp Date:

Instructions:

Date: 10/22/18

111 20-
86 0703 1 3 120
12-6

111 20-
86 0703 1 3 120
12-6

111 20-
86 0703 1 3 120
12-6



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PURCHASE ORDER PO041401

Supplier: AIH001-VU
Aircraft Hardware and Accessories
P.O. Box 14007
Ft Worth, TX 76117 USA
Phone: 817 680 3523
Fax: 817 838 9111

PO No: PO041401
PO Date: 10/19/18
Due Date: 10/23/18
Purchase Order Revision:
Revision Date:
Ship-To Contact: Lussier, Patrick
Via: Fedex P1 Overnight
Pynt Terms: Net 30
Freight Terms:
Special Comments:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Items

Line Item	Job	Part	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
①	185006	RB T101519P		Spacer	Firmed	-	10/23/18	1 Ea	0 Ea	1 Ea	\$350.00/Ea	\$350.00
②	185003	RB T103324-101P		Driver Bearing Removal Freewheeling Assembly	Firmed	-	10/23/18	1 pcs	0 pcs	1 pcs	\$165.00/pcs	\$165.00
③	185004	RB T103206-101P		Tail Rotor Rigging Tool	Firmed	-	10/23/18	1 Ea	0 Ea	1 Ea	\$320.00/Ea	\$320.00
④	185005	RB T103307-101P		Seal Tool	Firmed	-	10/23/18	2 Ea	0 Ea	2 Ea	\$125.00/Ea	\$250.00
Grand Total:												\$1,085.00

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY
A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
A012 CHEMICAL AND PHYSICAL TEST REPORTS
A016 PERSONNEL QUALIFICATION
A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
A026 CERTIFICATION OF MATERIAL CONFORMANCE
A041 QUALITY MANAGEMENT SYSTEM
A042 DART NOTIFICATION BY SUPPLIER
A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
A049 SUPPLIER AWARENESS

Plex 10/19/18 3:20 PM dart.Lussier.Patrick

210
86
18-0

AIRCRAFT HARDWARE & ACCES.
P.O. BOX 14007 FT. WORTH TX 76117
Phone: 817-680-3523 FAX- 817-416-5274
e-mail: sales@aircrafthardwareacces.com

Packing Slip

ATTN: Shipping Dept.

Date: 10/19/2018

TO: DART AEROSPACE

1270 ABERDEEN STREET
Hawkesbury ON K6A1K7

Packer # 101918 ✓

Cust. PO #: 41401 ✓

Qty	Tool #	REF#	Description
1 ✓	RBT101519 ✓		PLATE
1 ✓	RBT103324-101 ✓		DRIVER BEARING
1 ✓	RBT103206-101 ✓		RIGGING TOOL
2 ✓	RBT1033307-101 ✓		SEAL TOOL

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ALL MATERIALS, PARTS OR COMPONENTS HAVE BEEN INSPECTED
AND COMPLY WITH THE PURCHASE ORDER REQUIREMENTS



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Tel (613) 632-5200
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647.1401
Job Sheet 185020



Part No: 647.1401

Job Qty: 2 ea

Part Name: Upper Cutter Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/22/18

Job Tracking No:

Due Date: 10/26/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG 647.1401 REV D IPP REV:A 12.10.04 NEW ISSUE DD VERF:JLM IPP REV:B 18.05.02 AS PER DWG
REV.D JFS VERF:DD

Ship Via:

63/7

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea		10/26/18	0.00	0.00	Start Up Stores/Pkg-2	6-8	NOV 07 2018
110	Packaging	2 pcs		10/26/18	0.00	0.00	Packaging1-1	8-9	NOV 07 2018
120	Small Fab	2 pcs		10/26/18	0.00	1.00	Small Fab-1	8-9	NOV 09 2018
130	QC	2 pcs		10/26/18	0.00	0.00	QC5	6	NOV 09 2018
140	Packaging	2 pcs		10/26/18	0.00	0.00	Packaging3-1	6	NOV 09 2018
150	QC21-SA	2 Ea		10/26/18	0.00	0.00	QC21	6	NOV 09 2018

Part Op 120 - Assemble as per dwg and apply loctite 598 on all faying surfaces per note 2. APPLY LOCTITE

Descriptions: 598: exp. date:

140 - ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING THE P# AND REV***

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9-89

NOV 09 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
646.9704	Cutter Sub Assembly	2 Ea (1 ea)	90-Start up Operation	119671 5123383
647.1510	Upper Deflector	2 Ea (1 ea)	90-Start up Operation	5163292
MS21042L08	Nut	6 Ea (3 ea)	90-Start up Operation	5100409
MS27039-08-19	Screw	6 Ea (3 ea)	90-Start up Operation	5044235
NAS1149FN832P	Washer	12 Ea (6 ea)	90-Start up Operation	5100408

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	646.9704	2	0	0
	647.1510	2	2	0
	MS21042L08	6	2,039	0
	MS27039-08-19	6	1,793	0
	NAS1149FN832P	12	2,941	0

Part Specifications

Specifications could not be found.



Container No: S125389



Part: 647.1401

Job No: 185020

Serial No/Batch: S125389

Revision: D

Inspector:

Exp Date:

Instructions:

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CANADA

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Date: 11/07/18